



| Pos. | Code    | Description                 | Qty. | Pos. | Code    | Description        | Qty. |
|------|---------|-----------------------------|------|------|---------|--------------------|------|
| 1    | 1940260 | Head bolt (442 in/lbs)      | 8    | 40   | 1140450 | O-Ring             | 1    |
| 2    | 650530  | Washer                      | 8    | 41   | 820680  | Oil seal           | 1    |
| 3    | 1940140 | Valve cap (602 in/lbs)      | 62   | 42   | 1940560 | Oil seal           | 3    |
| 4    | 1941970 | Valve cap 1/4" threaded     | 1    | 43   | 1940370 | Mounting rail      | 2    |
| 5    | 1940150 | Back-up ring                | 6    | 43b  | 2748    | 1-1/4" Rail Kit    | 1    |
| 6    | 1140450 | O-Ring                      | 12   | 44   | 1940380 | Bolt               | 4    |
| 7    | 1949050 | Complete valve              | 6    | 45   | 200231  | Washer             | 4    |
| 8    | 1941550 | Pump head                   | 1    | 46   | 1941240 | Drive side cover   | 1    |
| 9    | 550350  | O-Ring                      | 1    | 47   | 1949205 | Complete pump head | 1    |
| 10   | 1140300 | Plug 3/4G                   | 1    |      |         |                    |      |
| 11   | 1980740 | Plug 3/8G                   | 3    |      |         |                    |      |
| 12   | 740290  | Plug                        | 3    |      |         |                    |      |
| 13   | 1941570 | Head ring                   | 6    |      |         |                    |      |
| 14   | 1140280 | Front plunger guide         | 3    |      |         |                    |      |
| 15   | 820630  | High & low pressure packing | 6    |      |         |                    |      |
| 16   | 1941560 | Rear plunger guide          | 3    |      |         |                    |      |
| 17   | 1140490 | O-Ring                      | 3    |      |         |                    |      |
| 18   | 1940570 | Nut (106 in/lbs)            | 3    |      |         |                    |      |
| 19   | 1940580 | Washer                      | 3    |      |         |                    |      |
| 20   | 1140190 | Piston                      | 3    |      |         |                    |      |
| 21   | 880840  | O-Ring                      | 3    |      |         |                    |      |
| 22   | 1140160 | Slinger                     | 3    |      |         |                    |      |
| 23   | 1940120 | Ring                        | 3    |      |         |                    |      |
| 24   | 1940070 | Piston rod                  | 3    |      |         |                    |      |
| 25   | 1940060 | Connecting rod pin          | 3    |      |         |                    |      |
| 26   | 1941380 | O-Ring                      | 2    |      |         |                    |      |
| 27   | 1941390 | 0.05 mm shim                | 1-3  |      |         |                    |      |
| 28   | 1941400 | 0.10 mm shim                | 1-3  |      |         |                    |      |
| 29   | 1941410 | 0.19 mm shim                | 1-3  |      |         |                    |      |
| 30   | 1941420 | 0.25 mm shim                | 1-3  |      |         |                    |      |
| 31   | 1949011 | Side cover                  | 1    |      |         |                    |      |
| 32   | 850370  | Bolt (217 in/lbs)           | 8    |      |         |                    |      |
| 33   | 1140410 | Bearing                     | 2    |      |         |                    |      |
| 34   | 1940050 | Con-rod (89 in/lbs)         | 3    |      |         |                    |      |
| 35   | 1940160 | Crank shaft                 | 1    |      |         |                    |      |
| 36   | 650250  | Key                         | 1    |      |         |                    |      |
| 37   | 1941330 | Crankcase                   | 1    |      |         |                    |      |
| 38   | 1140370 | Oil cap                     | 1    |      |         |                    |      |
| 39   | 1260430 | Oil cap                     | 1    |      |         |                    |      |
| 40   | 1260430 | Snap ring                   | 1    |      |         |                    |      |
| 41   | 1260250 | Oil sight glass             | 1    |      |         |                    |      |
| 42   | 1940410 | O-Ring                      | 1    |      |         |                    |      |
| 43   | 1200430 | Bolt (89 in/lbs)            | 6    |      |         |                    |      |
| 44   | 1949010 | Rear cover                  | 1    |      |         |                    |      |

## Legend

Ø28  
XWLA13G15

## Repair Kits

| Water Seals<br>Kit 1853 |      | Valves<br>Kit 2780 |      | Pistons<br>Kit 1849 |      | Oil Seals<br>Kit 2781 |      |
|-------------------------|------|--------------------|------|---------------------|------|-----------------------|------|
| Pos.                    | Qty. | Pos.               | Qty. | Pos.                | Qty. | Pos.                  | Qty. |
| 12                      | 6    | 5                  | 6    | 19                  | 3    | 25                    | 2    |
| 14                      | 6    | 6                  | 6    |                     |      | 37                    | 1    |
| 16                      | 3    |                    |      |                     |      | 41                    | 1    |
|                         |      |                    |      |                     |      | 42                    | 3    |

## Piston Guides Kit 2507

| Pos. | Qty. |
|------|------|
| 13   | 3    |
| 15   | 3    |

## Special Parts

| Code | Description           | Qty. |
|------|-----------------------|------|
| 2036 | Viton water seals Ø28 | 1    |