



Pos.	Code	Description	Qty.	Pos.	Code	Description	Qty.
1	1940260	Head bolt (442 in/lbs)	6	32	650250	Key	1
2	650530	Washer	6	33	1941330	Pump housing	1
3	1940140	Valve cap (602 in/lbs)	6	34	1140370	Oil cap	1
4	1941970	Valve cap 1/4" threaded	1	35	1260430	Snap ring	1
5	1940150	Back-up ring	6	36	1260250	Oil sight glass	1
6	1140450	O-Ring	12	37	1140450	O-Ring	1
7	1949050	Complete valve	6	38	1940410	O-Ring	1
8	1940021	Pump head	1	39	1200430	Bolt (89 in/lbs)	6
9	1941210	Pump head	1	40	1949010	Complete cover	1
10	550350	O-Ring	1	41	820680	Oil seal	1
11	1140300	Plug 3/4G	1	42	1940560	Oil seal	3
12	1980740	Plug 3/8G	3	43	1940370	Mounting rail	2
13	740290	O-Ring	3	43b	2748	1-1/4" Rail Kit	1
14	1940440	High pressure packing w/ring	Ø20 3	44	1940380	Bolt	4
15	1940270	High pressure packing w/ring	Ø22 3	45	200231	Washer	4
16	1940430	Front piston guide	Ø20 3	46	1941240	Open bearing sup	1
17	1940200	Front piston guide	Ø22 3	47	1941220	Split O-Ring	3
18	1940470	Low pressure seal	Ø20 3	48	1949200	Complete pump head	Ø20 1
19	1940480	Low pressure seal	Ø22 3	48	1949201	Complete pump head	Ø22 1
20	1940450	Rear piston guide	Ø20 3				
21	1940460	Rear piston guide	Ø22 3				
22	820490	O-Ring	3				
23	1940570	Nut (106 in/lbs)	3				
24	1940580	Washer	3				
25	1420430	Piston	Ø20 3				
26	1420120	Piston	Ø22 3				
27	880840	O-Ring	3				
28	960460	Slinger	3				
29	1940120	Back-up ring	3				
30	1940070	Guiding piston	3				
31	1940060	Piston pin	3				
	1941380	O-Ring	2				
	1941390	0,05 mm shim	1-3				
	1941400	0,10 mm shim	1-3				
	1941410	0,19 mm shim	1-3				
	1941420	0,25 mm shim	1-3				
	1949011	Complete side cover	1				
	850370	Bolt (217 in/lbs)	8				
	1140410	Bearing	2				
	1940050	Con-rod (89 in/lbs)	3				
	1940520	Crankshaft	1				
	1940180	Crankshaft	1				
	1940160	Crankshaft	1				

## Legend

Ø 20	Ø 20	Ø 20	Ø 22
For ○	For □	For ▼	For ◆
XW15.15	XW21.20	XW26.12	XW30.10
XW15.20	XW21.25	XW26.15	XW30.15
XW15.30	XW21.28	XW26.20	XW30.20
		XW26.23	XW30.25

## Repair Kits

Water Seals	Valves	Pistons	Oil Seals				
Kit 2782 Ø20	Kit 2780	Kit 2542 Ø20	Kit 2781				
Kit 2783 Ø22		Kit 2543 Ø22					
Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
12	3	5	6	17	3	25	2
14	3	6	6	18	3	38	1
16	3			19	3	41	1
47	3			20	3	42	3
				21	3		
				22	3		

### Piston Guides

Kit 2784 Ø20  
Kit 2785 Ø22

Pos.	Qty.
13	3
15	3

## Special Parts

Code	Description	Qty.
2778	Viton water seals Ø20	1
2779	Viton water seals Ø22	1
980069	Packing extractor	1