



Pos.	Code	Description	Qty.
1	1322730	Head bolt (137 in/lbs)	6
2	620301	Plug	1
3	1260162	Valve Cap (300 in/lbs)	6
3	1260162T	Valve Cap 1/4" threaded (300 in/lbs)	1
4	1260163	Valve Cap 1/8" threaded (300 in/lbs)	1
4	960160	O-Ring	6
5	1269050	Complete valve	6
6	880830	O-Ring	6
7	1260140	Support ring reducer $\varnothing_{18to} \varnothing_{15}$	3
8	1520120	Support ring \varnothing_{15}	3
9	1320340	Support ring \varnothing_{18}	3
10	1271650	High pressure packing \varnothing_{15}	3
10	1260220	High pressure packing \varnothing_{18}	3
11	1260151	Piston guide \varnothing_{15}	3
11	1320351	Piston guide \varnothing_{18}	3
12	1260420	O-Ring	3
12	1260440	Low pressure seal \varnothing_{15}	3
12	1260450	Low pressure seal \varnothing_{18}	3
13	1260460	Oil seal	3
13	1320320	Bearing cap	1
14	1320360	O-Ring	1
14	1260790	Circlip	1
15	1320370	Bearing	1
16	1320330	Bushing	1
17	1320010	Pump housing	1
18	880130	Vented oil cap	1
19	1260110	Nut (106 in/lbs)	3
20	1260100	Washer	3
21	1260120	Plunger \varnothing_{15}	3
21	1260210	Plunger \varnothing_{18}	3
22	480480	O-Ring	3
23	1260091	Washer (slinger)	3
24	1260070	Plunger rod	3
25	1260080	Plunger rod pin	3
26	1260760	Bolt (48 in/lbs)	6
27	1269101	Rear cover Low	1
27	1329010	Rear cover High	1
28	1260430	Snap ring	1
29	1260250	Oil sight glass	1
30	1140450	O-Ring	1
31	1260060	Con-rod (Alum.)	3
31	1320140	Con-rod (Bronze)	3

Pos.	Code	Description	Qty.
33	1260040	Gasket	1
34	740290	O-Ring	2
35	1980740	Brass plug 3/8G	2
36	1320022	Pump head Brass	1
36	1262220	Pump head Aluminum	1
37	1320020	Pump head Brass	1
37	180101	O-Ring	1
38	820361	Brass plug 1/2G	1
39	1260190	Crankshaft	1
39	1260200	Crankshaft	1
39	1320260	Crankshaft	1
40	1380520	Key	1
41	1320370	Bearing	1
42	1260750	Oil seal	1
43	1260470	Bolt	4
44	1263890	Mounting rail	2
44b	1836	1/2" Rail Kit	1
44c	1836H	1-5/8" Rail Kit	1
45	480671	Oil seal	1
46	1321110	Hollow shaft $\varnothing_{5/8}$	1
46	1322240	Hollow shaft $\varnothing_{5/8}$	1
47	1321190	Bearing	1
48	1584	Electric motor flange	1
49	1200430	Bolt	1
50	780230	Washer	1
51	390430	Bolt	1
52	1321780	Bolt	1
53	1321420	Side cover	1
54	1260790	Circlip	1
55	1321080	Snap ring	1
56	1381550	Washer	6
57	1266740	Cap	1

Legend

\varnothing 15	\varnothing 18	\varnothing 18	\varnothing 18
For \circ	For \square	For ∇	For \blacklozenge
XTA2G15	XTA3G16	XTA3.5G13	XTA4G10 XTA4G15*
For \bullet	For \blacksquare	For \blacktriangle	
XTA2G20	XTA3G19	XTA3.5G17	
XTA2G22*	XTA3G22*	XTA3.5G30*	*N Version only

Repair Kits

Water Seals	Valves	Pistons	Oil Seals
Kit 1866 \varnothing_{15}		Kit 2628 \varnothing_{15}	Kit 1860 E Version
Kit 1874 \varnothing_{18}	Kit 1864	Kit 2629 \varnothing_{18}	Kit 1872 N Version
Pos. Qty.	Pos. Qty.	Pos. Qty.	Pos. Qty.
7 3	5 6	20 3	12 3
8 3	6 6	21 3	33 1
10 3		22 3	42 N Version 1
11 3		23 3	45 E Version 1
		24 3	57 1

Special Parts

Code	Description	Qty.
2815	Kit for up to 180° F \varnothing_{15} High Temp	1
2816	Kit for up to 180° F \varnothing_{18} High Temp	1
2029	Viton water seals \varnothing_{15}	1
2030	Viton water seals \varnothing_{18}	1