



Pos.	Code	Description	Qty.
1	1322730	Head bolt (137 in/lbs)	6
2	620301	Plug	1
3	1260162	Valve Cap (300 in/lbs)	6
3	1260162T	Valve Cap 1/4" threaded (300 in/lbs)	1
4	1260163	Valve Cap 1/8" threaded (300 in/lbs)	1
4	960160	O-Ring	6
5	1269050	Complete valve	6
6	880830	O-Ring	6
7	1260140	Support ring reducer $\varnothing_{18to} \varnothing_{15}$	3
8	1520120	Support ring \varnothing_{15}	3
9	1320340	Support ring \varnothing_{18}	3
10	1271650	High pressure packing \varnothing_{15}	3
11	1260220	High pressure packing \varnothing_{18}	3
12	1260151	Piston guide \varnothing_{15}	3
13	1320351	Piston guide \varnothing_{18}	3
14	1260420	O-Ring	3
15	1260440	Low pressure seal \varnothing_{15}	3
16	1260450	Low pressure seal \varnothing_{18}	3
17	1260460	Oil seal	3
18	1320320	Bearing cap	1
19	1320360	O-Ring	1
20	1260790	Circlip	1
21	1320370	Bearing	1
22	1320330	Bushing	1
23	1320010	Pump housing	1
24	880130	Vented oil cap	1
25	1260110	Nut (106 in/lbs)	3
26	1260100	Washer	3
27	1260120	Plunger \varnothing_{15}	3
28	1260210	Plunger \varnothing_{18}	3
29	480480	O-Ring	3
30	1260091	Washer (slinger)	3
31	1260070	Plunger rod	3
32	1260080	Plunger rod pin	3
33	1260760	Bolt (48 in/lbs)	6
34	1269101	Rear cover Low	1
35	1329010	Rear cover High	1
36	1260430	Snap ring	1
37	1260250	Oil sight glass	1
38	1140450	O-Ring	1
39	1260060	Con-rod (Alum.)	3
40	1320140	Con-rod (Bronze)	3

Pos.	Code	Description	Qty.
33	1260040	Gasket	1
34	740290	O-Ring	2
35	1980740	Brass plug 3/8G	2
36	1320022	Pump head Brass ●	1
36	1262220	Pump head Aluminum ○□▽◆	1
37	1320020	Pump head Brass ▲	1
38	180101	O-Ring	1
39	820361	Brass plug 1/2G	1
40	1260190	Crankshaft ▽▲	1
41	1260200	Crankshaft ○□●■	1
42	1320260	Crankshaft ◆	1
43	1380520	Key	1
44	1320370	Bearing	1
45	1260750	Oil seal	1
46	1260470	Bolt	4
47	1263890	Mounting rail	2
48	44b 1836	1/2" Rail Kit	1
49	44c 1836H	1-5/8" Rail Kit	1
50	45 480671	Oil seal	1
51	1321110	Hollow shaft $\varnothing_{5/8}$ ○□●■	1
52	1322240	Hollow shaft $\varnothing_{5/8}$ ▽▲	1
53	1321190	Bearing	1
54	1584	Electric motor flange	1
55	1200430	Bolt	1
56	780230	Washer	1
57	390430	Bolt	1
58	1321780	Bolt	1
59	1321420	Side cover	1
60	1260790	Circlip	1
61	1321080	Snap ring	1
62	1381550	Washer	6
63	1266740	Cap	1

Legend

\varnothing 15	\varnothing 18	\varnothing 18	\varnothing 18
For ○	For □	For ▽	For ◆
XTA2G15	XTA3G16	XTA3.5G13	XTA4G10 XTA4G15*
For ●	For ■	For ▲	
XTA2G20	XTA3G19	XTA3.5G17	
XTA2G22*	XTA3G22*	XTA3.5G30*	*N Version only

Repair Kits

Water Seals	Valves	Pistons	Oil Seals				
Kit 1866 \varnothing_{15}		Kit 2628 \varnothing_{15}	Kit 1860 E Version				
Kit 1874 \varnothing_{18}	Kit 1864	Kit 2629 \varnothing_{18}	Kit 1872 N Version				
Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
7	3	5	6	20	3	12	3
8	3	6	6	21	3	33	1
10	3			22	3	42	N Version 1
11	3			23	3	45	E Version 1
				24	3	57	1

Special Parts

Code	Description	Qty.
2815	Kit for up to 180° F \varnothing_{15} High Temp	1
2816	Kit for up to 180° F \varnothing_{18} High Temp	1
2029	Viton water seals \varnothing_{15}	1
2030	Viton water seals \varnothing_{18}	1