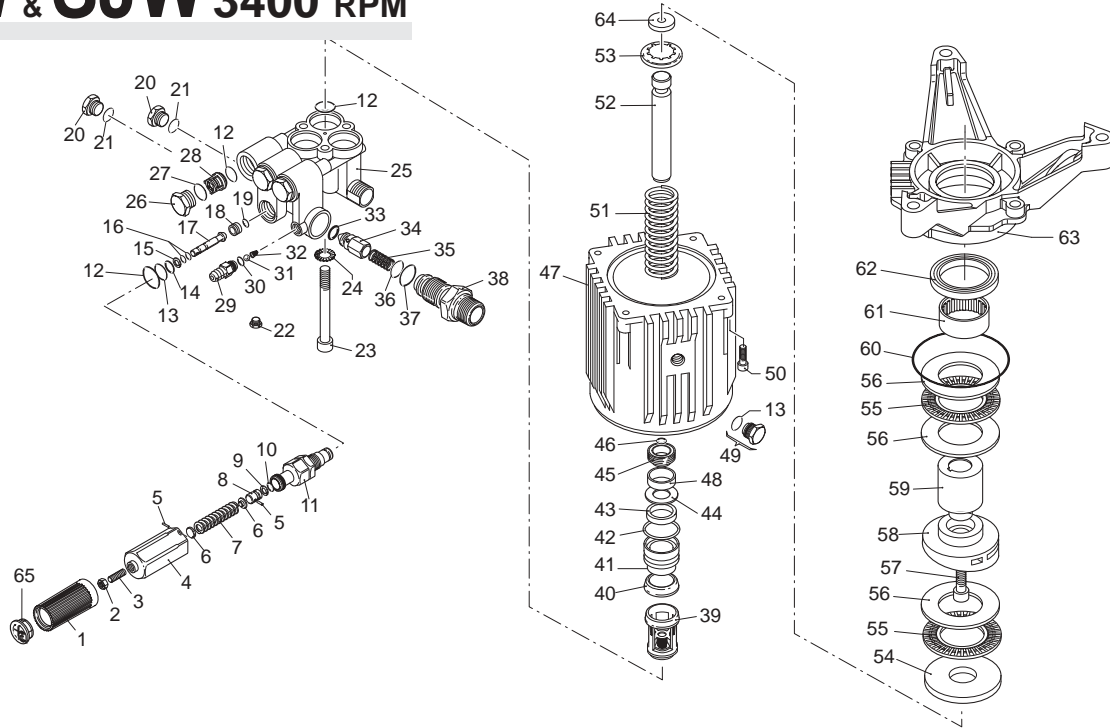


XJW & SJW 3400 RPM



Pos.	Code	Description	Qty.
1	1981780	Adjusting cap cover	1
2	1980300	Nut	1
3	1540560	Adjusting screw	1
4	1980390	Adjusting cap	1
5	1080070	Pin	2
6	1980220	Spring plate	2
7	1271070	Spring	1
8	1080041	Upper piston	1
9	1080401	Ring	1
10	1080250	O-Ring	1
11	1980210	Piston guide	1
12	880830	O-Ring	7
13	740290	O-Ring	1
14	800560	O-Ring	1
15	1271170	Back-up ring	1
16	1080190	O-Ring	2
17	1271160	Lower piston	1
18	1980200	Piston seat	1
19	1470210	O-Ring	1
20	880581	Plug 1/4G	2
21	820510	O-Ring	2
22	620301	Plug	1
23	1980310	Head bolt (443 in/lbs)	3
24	650530	Washer	3
25	1980020	Pump head	1
26	1260162	Valve cap (443 in/lbs)	3
27	960160	O-Ring	3
28	1269050	Discharge valve	6
29	1560490	Injector barb	1
30	480480	O-Ring	1
31	1250280	Ball	1
32	1560520	Spring	1
33	1460430	O-Ring	1
34	1540170	Shutter valve	1
35	1080091	Spring	1
36	394280	O-Ring	1
37	1200690	O-Ring	1
38	1270140	Chemical injector	1
39	1989050	Inlet valve	3
40	1342761	High pressure packing	3
41	1980180	Piston guide	3

Pos.	Code	Description	Qty.
42	770130	O-Ring	3
43	1260440	Low pressure seal	3
44	1980170	Seal retainer	3
45	1980410	Oil seal	3
46	770090	O-Ring	1
47	1980010	Crankcase body	1
48	740290	O-Ring	3
49	1980740	Plug	1
50	180030	Bolt (228 in/lbs)	4
51	1981140	Plunger spring	3
52	1980140	Plunger	3
53	1981120	Plunger	3
54	1980150	Plunger spring retainer	3
55	1980130	Plunger plate	1
56	1980250	Thrust bearing	2
57	850370	Bearing race	3
58	1980080	Wobble plate	1
59	1980070	Wobble plate	1
60	1980060	Wobble plate	1
61	1980440	Crankshaft	1
62	1980340	O-Ring	1
63	1980230	Roller bearing	1
64	480671	Oil seal	1
65	1982200	Flange	1
66	1981130	Plunger shoe	1
67	1981770	Adjusting cap plug	1

Legend

For ○	For □	For ▼
XJW2G20D	XJW2.5G20D	XJW3G20D
For ●	For ■	For ▲
SJW2G25D	SJW2.5G25D	SJW3G25D

Repair Kits

Water Seals		Valves		Pistons		Oil Seals	
Kit 2800		Kit 2869		Kit 2596 ○□▼ Kit 2513 ●■▲		Kit 2797	
Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
40	3	12	7	52	3	45	3
42	3	28	3			46	1
43	3	39	3			63	1
44	3						
48	3						

O-Rings						Unloader	
Kit 2799						Kit 2858	
Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
9	1	16	2	32	1	1-19	1
10	1	19	1	33	1		
12	7	21	2	36	1		
13	1	27	3	37	1		
14	1	30	1	48	3		
15	1	31	1	60	1		