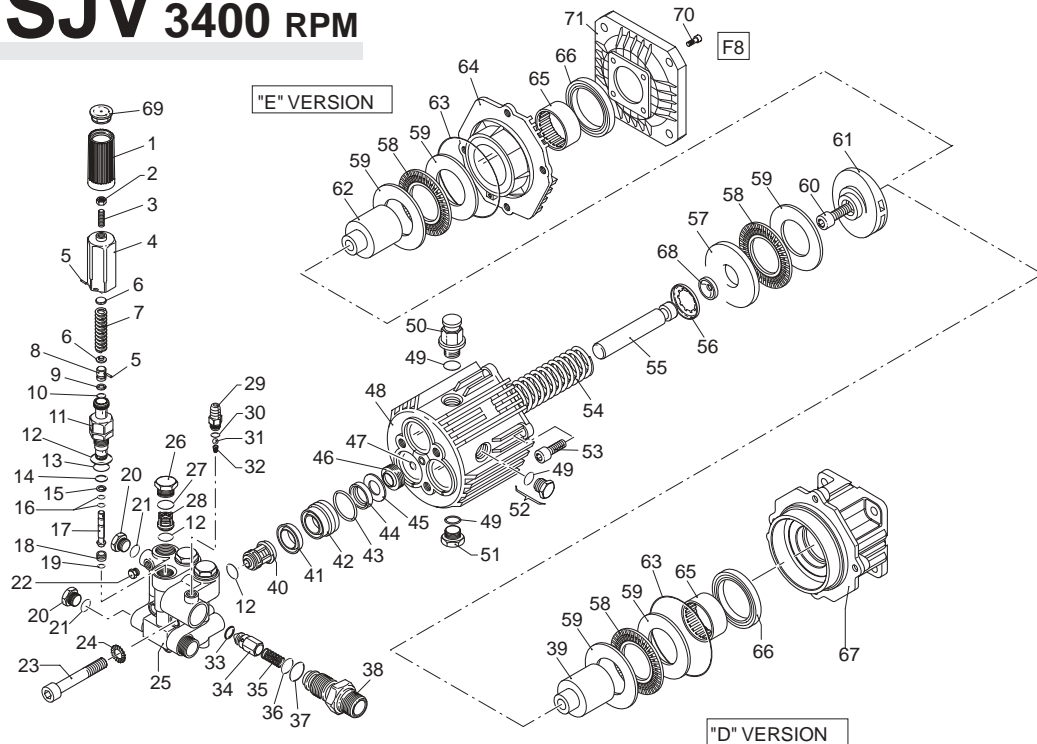


XJV & SJV 3400 RPM



Pos.	Code	Description	Qty.	Pos.	Code	Description	Qty.
1	1981780	Adjusting cap cover	1	43	770130	O-Ring	3
2	1980300	Nut	1	44	1260440	Low pressure seal	3
3	1540560	Adjusting screw	1	45	1980170	Seal retainer	3
4	1980390	Adjusting cap	1	46	1980410	Oil seal	3
5	1080070	Pin	2	47	770090	O-Ring	1
6	1980220	Spring plate	2	48	1980010	Crankcase body	1
7	1271070	Spring	1	49	740290	O-Ring	3
8	1080041	Upper piston	1	50	1980380	Vented oil cap	1
9	1080401	Back-up ring	1	51	1980740	Brass plug	1
10	1080250	O-Ring	1	52	1980290	Sight glass	1
11	1980210	Piston guide	1	53	180030	Bolt (228 in/lbs)	4
12	880830	O-Ring	7	54	1981140	Plunger spring	3
13	740290	O-Ring	1	55	1980140	Plunger	3
14	800560	O-Ring	1	55	1981120	Plunger	3
15	1271170	Back-up ring	1	56	1980150	Plunger spring retainer	3
16	1080190	O-Ring	2	57	1980130	Plunger plate	1
17	1271160	Lower piston	1	58	1980250	Thrust bearing	2
18	1980200	Piston seat	1	59	1980240	Bearing race	3
19	1470210	O-Ring	1	60	850370	Bolt	1
20	880581	Plug 1/4G	2	61	1980080	Wobble plate	1
21	820510	O-Ring	2	61	1980070	Wobble plate	1
22	620301	Plug 1/8G	1	61	1980060	Wobble plate	1
23	1980310	Head bolt (443 in/lbs)	3	61	1980050	Wobble plate	1
24	650530	Washer	3	62	1980110	Crankshaft	1
25	1980020	Pump head	1	63	1980340	O-Ring	1
26	1260162	Valve cap (443 in/lbs)	3	64	1980040	Crankcase cover	1
27	960160	O-Ring	3	65	1980230	Roller bearing	1
28	1269050	Discharge valve	6	66	480671	Oil seal	1
29	1560490	Injector barb	1	67	1981510	Flange	1
30	480480	O-Ring	1	68	1981130	Plunger shoe	1
31	1250280	Ball	1	69	1981770	Adjusting cap plug	1
32	1560520	Spring	1	70	651000	Bolt	4
33	1460430	O-Ring	1	71	1320060	Motor flange	1
34	1540170	Shutter valve	1				
35	1080091	Spring	1				
36	394280	O-Ring	1				
37	1200690	O-Ring	1				
38	1270140	Chemical injector	1				
39	1980100	Crankshaft	1				
40	1989050	Inlet valve	3				
41	1342761	High pressure packing	3				
42	1980180	Piston guide	3				

Legend

For ○	For □	For ▼
XJV2G15D	XJV2.5G15D	XJV3G15D
XJV2G15E	XJV2.5G15E	XJV3G20D
XJV2G20D	XJV2.5G20D	XJV3G20E
	XJV2.5G22D	XJV3G22D
For ◆	For ●	For ■
XJV3.5G22D	SJV2G25D	SJV2.5G25D
For ▲	For ★	
SJV3G25D	SJV3.5G22D	
SJV3G27D	SJV3.5G25D	

Repair Kits

Water Seals		Valves		Pistons		Oil Seals	
Kit 2798		Kit 2869		Kit 2596 ○□▼◆		Kit 2797	
Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
41	3	12	7	55	3	46	3
43	3	28	3			47	1
44	3	40	3			66	1
45	3						
O-Rings				Unloader			
Kit 2799				Kit 2858			
Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
9	1	16	2	32	1	1-19	1
10	1	19	1	33	1		
12	7	21	2	36	1		
13	1	27	3	37	1		
14	1	30	1	49	3		
15	1	31	1	63	1		