

ASSEMBLY INSTRUCTION

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5 @GCB'HROMBONE VALVE

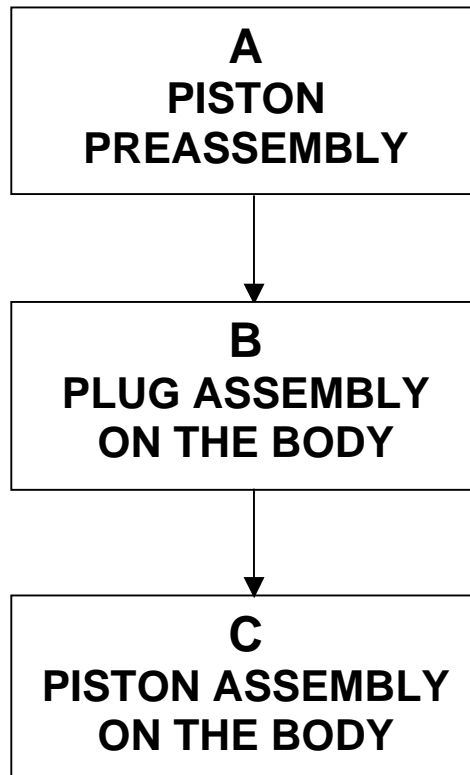


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N.B.:

- VERIFY THE PART NUMBERS TO ASSEMBLY WITH THOSE SHOW IN THE BOM OF THE FINISHED PRODUCT (20_0072.pdf and 20_0073.pdf).

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STEP A

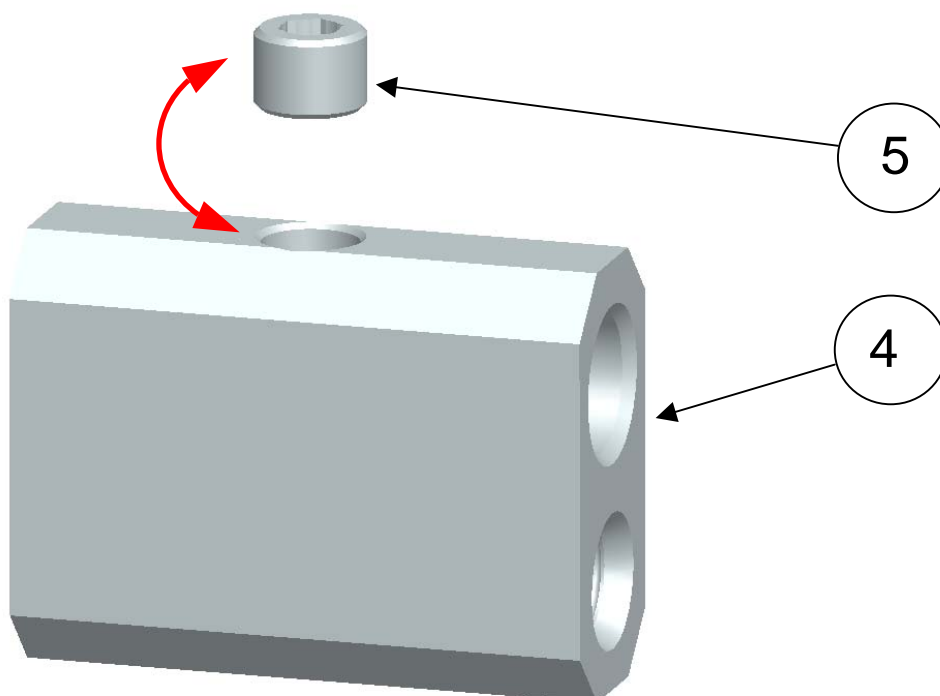
PISTON PREASSEMBLY

- TO ASSEMBLE THE TWO O-RINGS (3) ON THE PISTON (1) (REFERE TO THE EXPLODED DRAWING IN THE BACK PAGE).
- GREASE THE PISTON (ON THE O-RINGS AREA) WHIT A FEW OF "LOXEAL 9".

STEP B

PLUG ASSEMBLY ON THE BODY

- PUT A SEALING'S DROP (LOCTITE 542) ON THE PLUG (5) THREAD, AND SCREW IT INTO THE TROMBONE VALVE BODY (4).
- CHECK THAT INTO THE INTERNAL BODY HOLES ISN'T PRESENT THE SEALING. IF IT IS PRESENT, REMOVE IT WITH THE AIR PISTOL.
- TO PROCEED TO NEXT STEP, WAIT A MINUTE THAT THE SEALING DRY.



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STEP C

PISTON ASSEMBLY ON THE BODY

- *INSERT THE PISTON (WITH O-RINGS) INTO THE BODY (pic. a).*
- *INSERT THE HOLES ELASTIC RING (2) AND THE APPROPRIATE ASSEMBLING BUSH ON THE PISTON STEM (pic. b-c).*
- *SET DOWN THE PISTON WITH A RUBBER HAMMER (pic. d).*
- *SEND UP THE PISTON AND REMOVE THE ASSEMBLING BUSH (pic. e).*



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EXPLODED DRAWING

