Oil Capacity

Torque Specifications



inch pounds (ft. lbs.)

Pump Series	OIL CAPACITY	HEAD	Piston N ut	REAR Cover	SIDE Cover	VALVE CAP	Con Rods
XJ/SJ Series	4.5 oz	443 (37)	N/A	228 (19)	N/A	443 (37)	N/A
XT Series FLAT Cover ≤1740 PSI	8 oz	89 (7.5)	106 (8.8)	48 (4.0)	N/A	300 (25)	N/A
Ext. Cover ≥1740 PSI	10 oz	137 (11)	106 (8.8)	48 (4.0)	N/A	300 (25)	N/A
XRC SERIES	15 oz	217 (18)	106 (8.8)	89 (7.5)	217 (18)	478 (40)	71 (5.9)
XM / SXM / GXMV SERIES	14 oz	133 (11)	106 (8.8)	106 (8.8)	N/A	442 (37)	N/A
XW / SXW SERIES	32 oz	442 (37)	106 (8.8)	89 (7.5)	217 (18)	602 (50)	89 (7.5)
RK / RKSS / GRKV SERIES	s 15 oz	217 (18)	106 (8.8)	89 (7.5)	217 (18)	478 (40)	N/A
XMA-SS SERIES	14 oz	80 (6.6)	106 (8.8)	106 (8.8)	N/A	443 (37)	N/A

OIL	OIL CHANGE		
AR64516	 First change after 50 hours of use. Then every 500 hours. This oil is specially formulated to provide correct lubrication properties for our pumps. <u>No</u> other oil is factory approved for these pumps. 		
AR64545 XJ/SJ Series ONLY	 Do <u>NOT</u> change oil. Use oil only to add if low. This oil is specially formulated for the demands of the XJ and SJ 		

pump series. $\underline{\textit{No}}$ other oil is factory approved for these pumps.